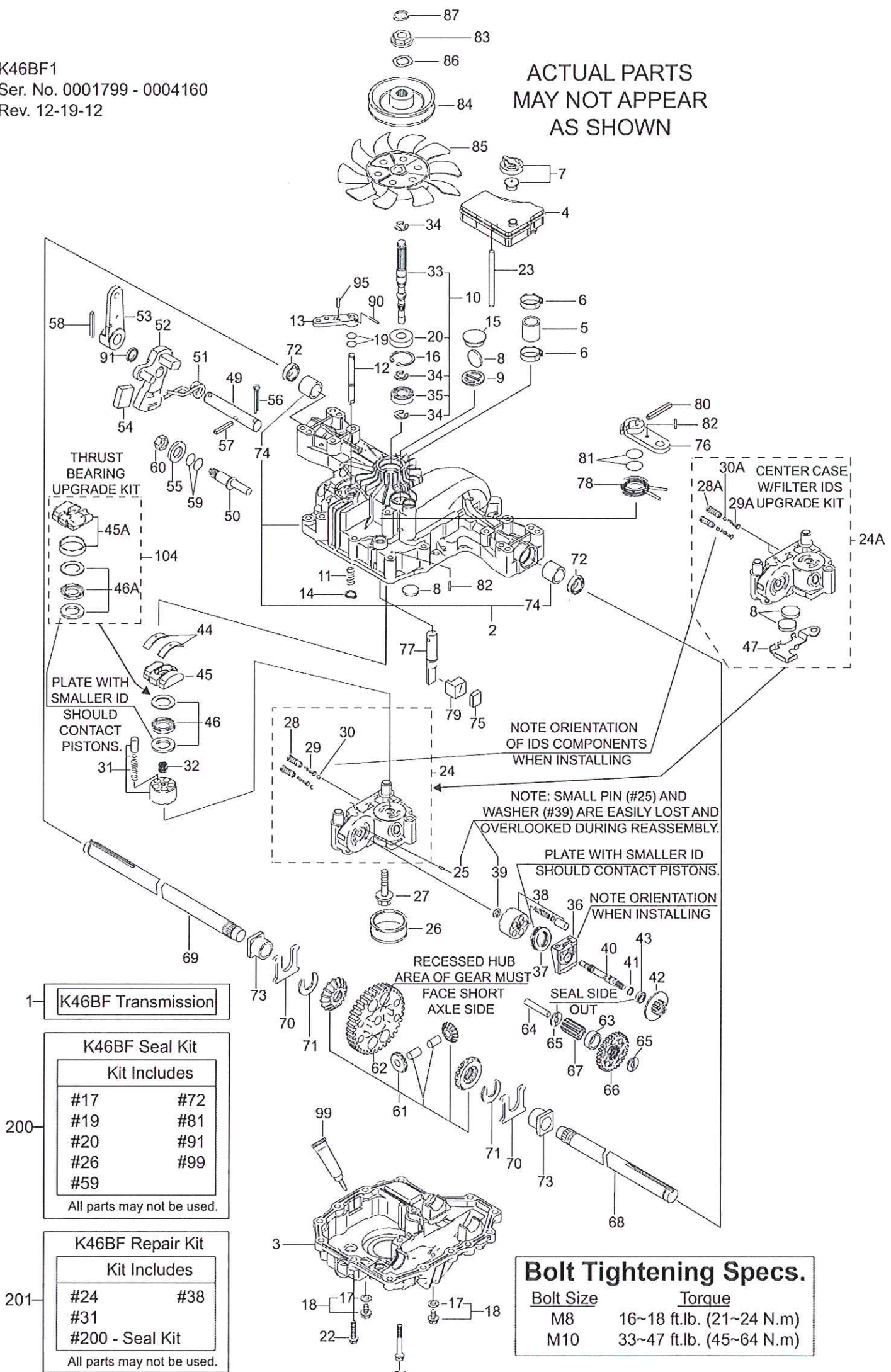


K46BF1
 Ser. No. 0001799 - 0004160
 Rev. 12-19-12

ACTUAL PARTS
 MAY NOT APPEAR
 AS SHOWN



1- K46BF Transmission

200- K46BF Seal Kit

Kit Includes	
#17	#72
#19	#81
#20	#91
#26	#99
#59	

All parts may not be used.

201- K46BF Repair Kit


Kit Includes	
#24	#38
#31	
#200 - Seal Kit	

All parts may not be used.

Bolt Tightening Specs.

Bolt Size	Torque
M8	16~18 ft.lb. (21~24 N.m)
M10	33~47 ft.lb. (45~64 N.m)

K46BF 0001799-0004160
(K46BF-SIMPLICITY / 7A646084110)

ITEM No.	TUFF TORQ P/N	OEM P/N	DESCRIPTION
	168T2099500		5W50 SYNTHETIC OIL (LITER)
29A	1A646024761		IDS SPRING
30A	1A646024790		IDS FILTER 300
28A	1A646024800		IDS VALVE 1.2
24A	1A646099070		CENTER CASE W/IDS FILTER KIT
1	7A646084111	1751474	K46BF TRANSAXLE
2	1A646084500		UPPER CASE WITH MAGNET KIT
3	1A646084163	1724278	LOWER CASE
4	1A646024460	1724334	RESERVOIR TANK 310
5	1A646024201		TUBE
6	1A646024120	1724336	COBRA CLAMP
7	168T2024250		VENT VALVE
8	19216324360	1724279	MAGNET
9	1A646029000	1724280	MAGNET HOLDER
10	1A646099950		PUMP SHAFT/BEARING KIT
11	19215427281	1725730	SPRING 25
12	1A646089510	1724338	BYPASS SHAFT B
13	1A632029520	1720418;7073750	BYPASS LEVER
14	22242000100		SNAP RING,10
15	168T2036300	1724282	SEALING CAP 30
16	22252000350	1708650	SNAP RING C 35
17	22190080000	1724323	SEAL WASHER 8
18	187Q0399940		DRAIN BOLT KIT
21	26476080552		TAPPING SCREW 8 * 55
22	26476080302	1707789	TAPPING SCREW 8 * 30
23	1A646024480		TANK SUPPORT
24	1A646099710		CENTER CASE W/BALL IDS KIT
25	19216824760	1718070	PIN 3 * 9.8
26	168T2025220		FILTER 105
27	168T2099990		BOLT 10 * 75
28	1A646024830		IDS VALVE 1.0
29	1A646024810	1724287	IDS SPRING
30	24190060001	1724288	BALL 3/16
31	168T2025090	1750160	CYLINDER BLOCK (PUMP) KIT

Parts

32	1A646025200	1724290	SPRING
33	1A646025251	7073746	PUMP SHAFT, STANDARD
34	22272000120	1718076;7073756	E-RING 12
35	1A646034770	1708673	BEARING 6202
36	19216824210	1718077	MOTOR HOUSING
37	1A646034750		THRUST BEARING 51106
38	168T2025080		CYLINDER BLOCK KIT (MOTOR)
39	19216825230	1718084	WASHER 12 * 24 * 1
40	1A646025271	1724943	MOTOR SHAFT
41	19215425310	1708672	SNAP RING S15
42	1A646025400	1724294	BRAKE DISC/MOTOR GEAR (11T)
43	1A646034760	1718083	BEARING 6202
44	187T0027060	1718089	THRUST PLASTIC
45	168T2084530		SWASH PLATE CMP
46	19216399000		THRUST BEARING (PUMP) KIT
47	1A646029010		MAGNET HOLDER
49	1A646029911		CONTROL SHAFT
50	168T2029920		FULCRUM
51	168T2029800		TORSION SPRING
52	168T2029740		CONTROL ARM A
53	1A646029851	1724347	CONTORL LEVER C
54	168T2029360		JERKY PLATE
55	22137120000		WASHER 12
56	1A646029940	1724349	COTTER PIN 1/8IN 3/4IN
57	22351060036		SPRING PIN 6 * 36
58	22351060040	1960588	ROLL PIN 6 * 40
60	26776120002		NUT 12
61	1A646031570		DIFFERENTIAL GEAR KIT
62	1A646033520	1724298	FINAL GEAR (54T)
63	1A646033250		FINAL PINION COLLAR
64	1A646033410		REDUCTION SHAFT
65	19216833420	1724948	WASHER 12 * 32 * 3.2
66	1A646033450	1724301	REDUCTION GEAR (37T)
67	1A646033531	1724302	FINAL PINION GEAR (10T)
68	1A646034131	1724303	AXLE SHAFT, LEFT
69	1A646034141	1724304	AXLE SHAFT, RIGHT
70	19216334261	1718112	THRUST WASHER
71	19216834270	1718113	RING 17

Parts

73	19216834350	1718110	BUSHING 19 * 25
75	1A646036121	1724305	BRAKE SHOE
76	1A646036160	1724306;7073752	BRAKE LEVER
77	1A646036171		BRAKE SHAFT
78	168T2036180		BRAKE RETURN SPRING
79	1A646036200	1724309	BRAKE ACTUATOR
80	22351050032	1724310	SPRING PIN 5 * 32
82	22351040016		SPRING PIN 4 * 16
83	1A646025300	1724312;7073747	SPLINE COLLAR
84	1A646025780	1724313;1732918;7073749	PULLEY D
85	1A646083050	1724314;7073753	FAN WHITE
86	1A646083060	1724315;7073754	WAVE WASHER
87	19215489090	1724316;7073757	SNAP RING
90	22351030020	1707839	SPRING PIN 3.0A * 20
95	22351030016		SPRING PIN 3.0A * 16
99	1A646099500		SEALANT
200	1A646099140	1751719	SEAL KIT (K46 & T40)
201	1A646099600	1751720	REPAIR KIT